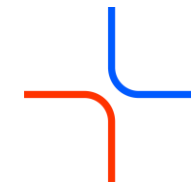
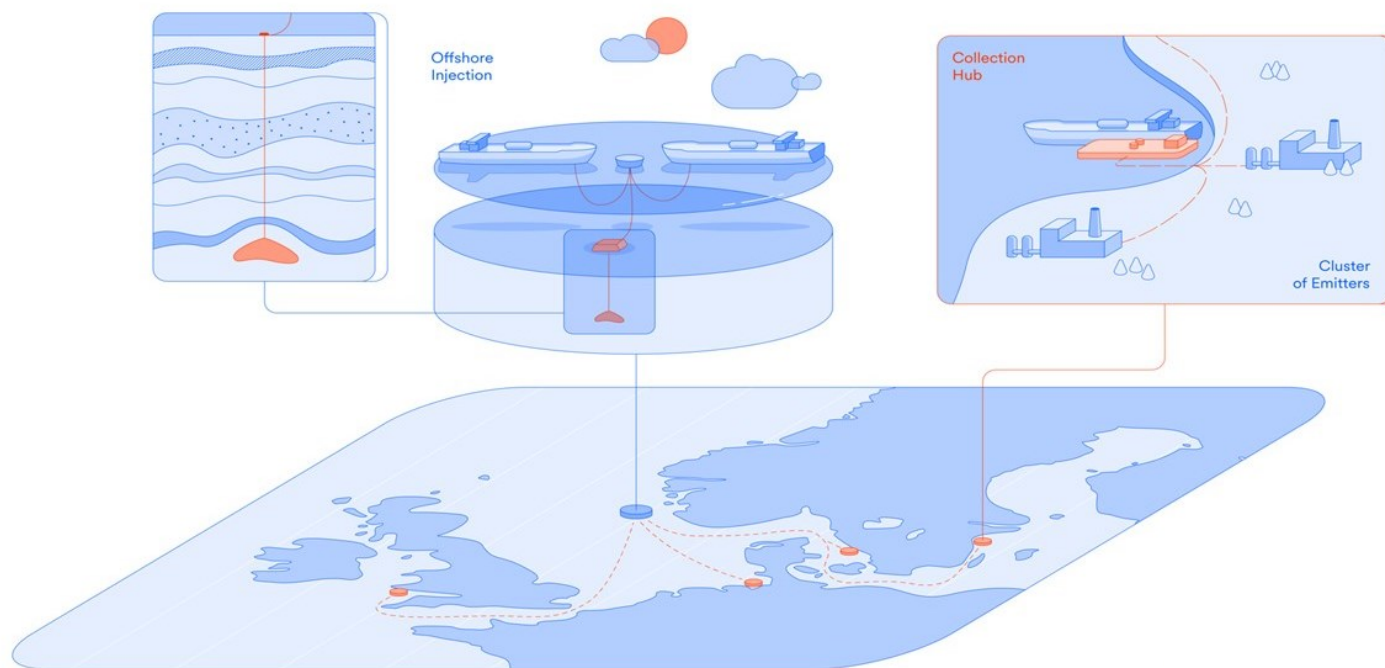


# Altera and Höegh LNG scaling up CCS



The Stella Maris Project



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Höegh LNG

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# Höegh LNG and Altera at a glance

Partners

## Altera

29

Shuttle  
Tankers

9

FPSO

&

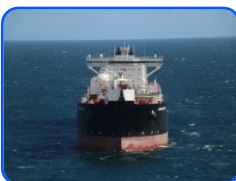
5

FSO

10

Towing  
Vessels

- Industry leader and pioneer in harsh weather FPSOs
- Industry leader and market segment developer of Dynamically Positioned Shuttle Tankers
- 30+ years of experience



## Höegh LNG

10

FSRU

&

2

LNGC

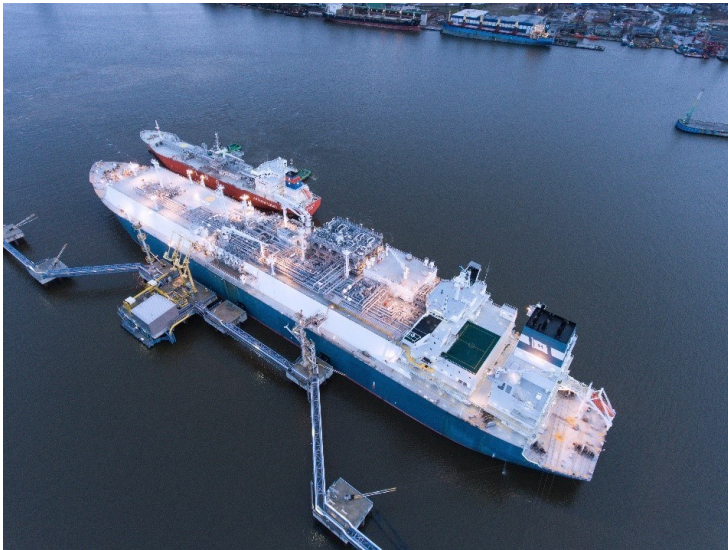


- Industry leader in the FSRU market
- 45+ years of gas handling experience
- Developed floating LNG import terminals worldwide
- Part owner & ship management of small LNG carrier fleet

**Our collective competence and experience in these three industry segments makes us unique and puts us in a stellar position to lead our industry to a sustainable CCS future.**

# Offshore CO2 transport, injection and storage – FPSO, shuttle and FSRU business “in reverse”

Experience & reference



Collection, Processing and Export



Transport and DP offloading



Offshore Injection and storage

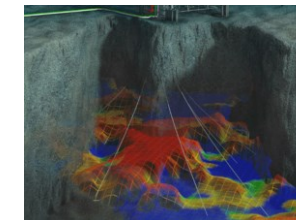
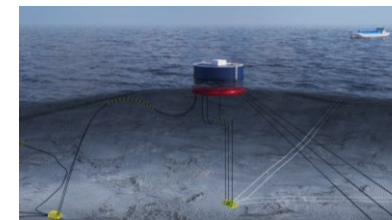
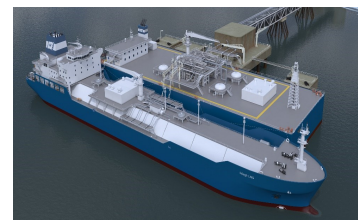
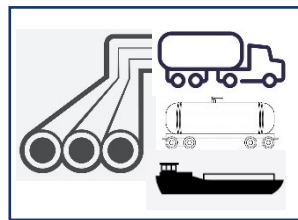
## O&G related competence used to realize CCS

# The Stella Maris CCS Project

Infrastructure

To get CCS costs down, large scale flexible solutions are required!

← Infrastructure planned can handle  $\geq 10$  mtpa of CO<sub>2</sub> →



## Capturing Technology

*Emitter specific but Stella Maris CCS can offer in cooperation with capture technology company*

## Transport CO2 from Emitter to CCSO

*In cooperation with emitter (pipeline, truck, rail, barge, etc)*

## Collection & export

CO2 Collection, Storage and Offloading (CCSO)  
2 units (50-80 cbm)

## Transportation

CO2-shuttle carriers  
4 units (50k cbm low pressure)

## Injection of CO2

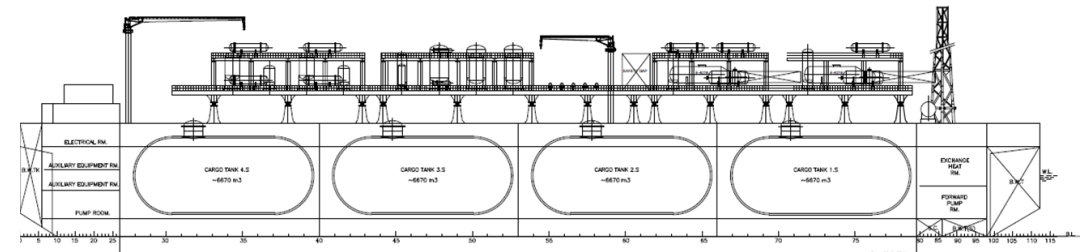
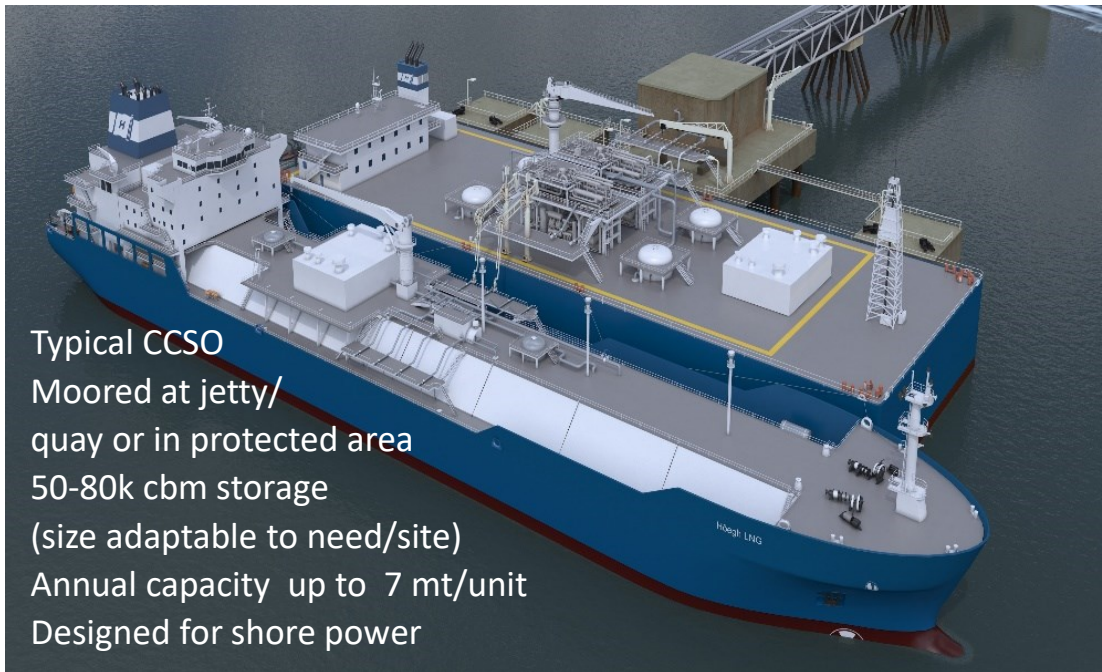
Floating Injection Unit  
1 unmanned unit connected to 2 STL systems

## Offshore Storage Reservoir

- One stop-shop from collection to storage
- Zero emission capable
- Solution to be deployed for large scale emitters and clusters in 2026/27
- Cooperate close with industry and policy makers nationally and internationally
- Scalable Worldwide – design one – build many



# Carbon Collection, Storage and Offloading Unit (CCSO)



*Designed to receive and process:*



High- & low-pressure gas from pipelines



Medium & low-pressure liquid from trucks, rail, ships, barge



Various qualities with different levels of impurity

*Principal Dimensions (80k cbm design):*

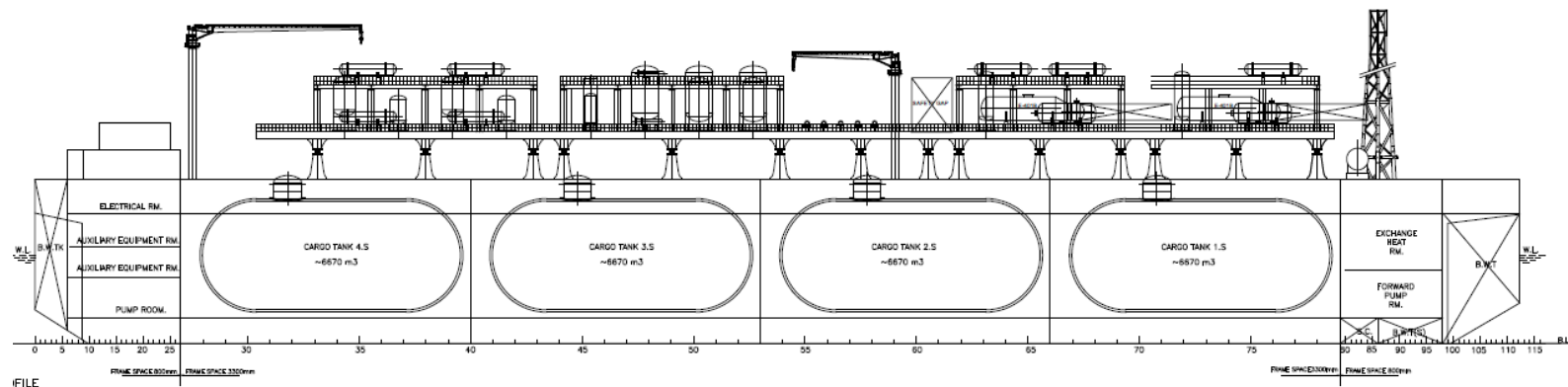
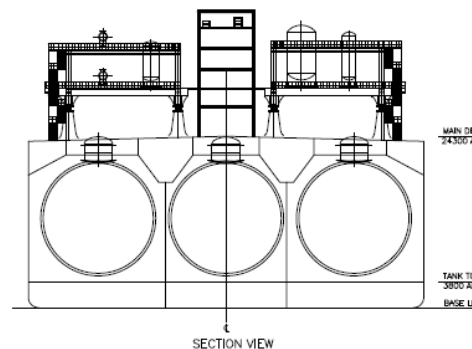
Length o.a.	220m
Breath (M)	58m
Depth (M)	24,5m
Design Draft	13m

# Carbon Collection, Storage and Offloading Unit (CCSO)

Collection, Processing and Export

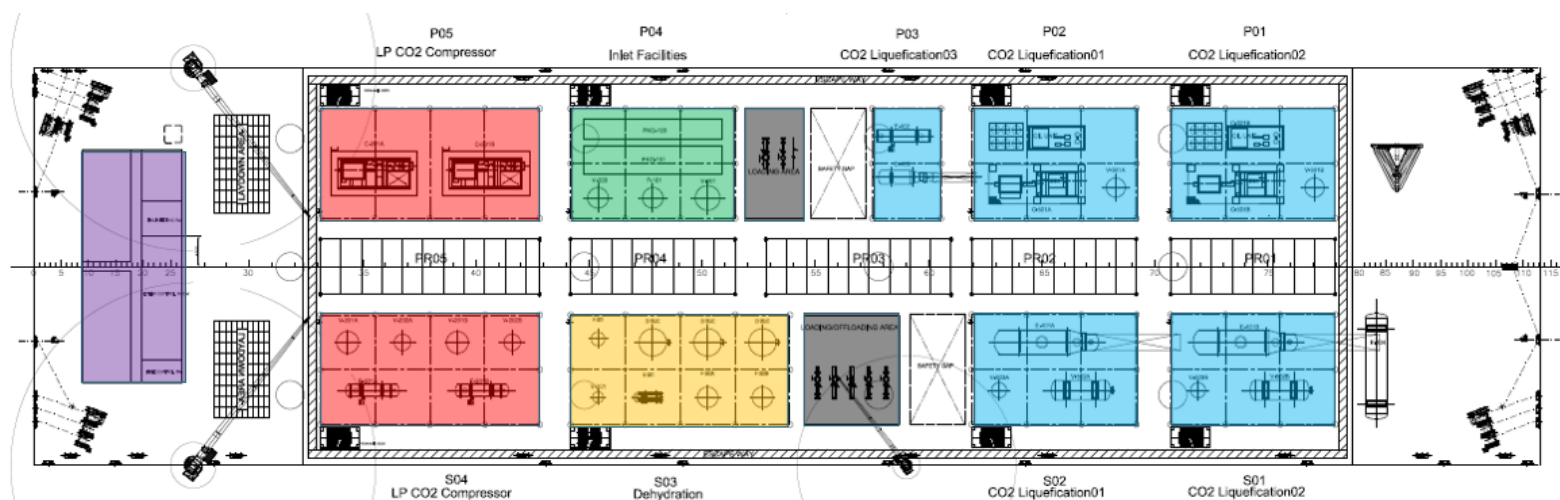


APPROVAL IN PRINCIPLE



Work ongoing to update the design with

- 80 k m<sup>3</sup> size (2 x 4 tanks) &
- 60k m<sup>3</sup> (2 x 3 tanks) version



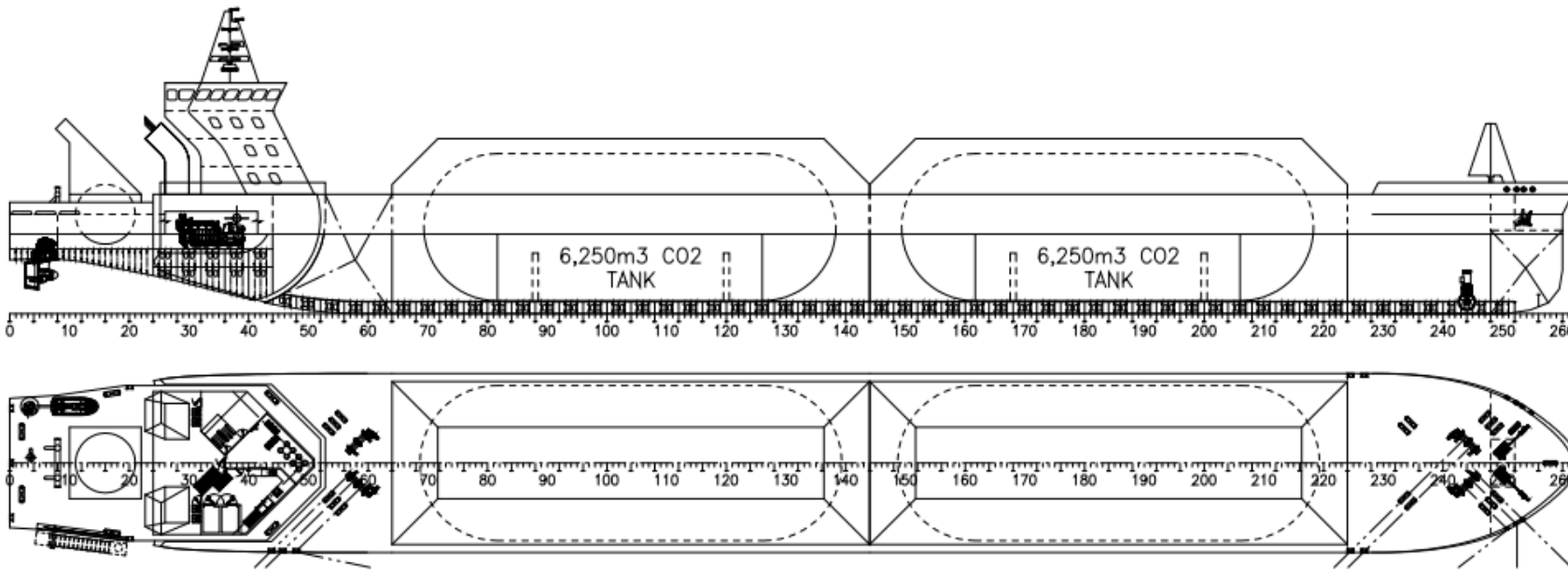
PRINCIPAL DIMENSIONS :

LENGTH O.A.	app. 219.80m
BREATH(MOULDED)	57.80m
DEPTH (MOULDED)	24.30m
DESIGN DRAFT	~13.00m
CARGO CAPACITY TOTAL	80,000 m <sup>3</sup>

# Push barge solution for local collection/transportation

With 2 or more barges combined with one push-tug;

- one of the barge's receives CO<sub>2</sub> in port (intermediate storage/no onshore tanks),
- while the other transport CO<sub>2</sub> to collection hub



LOA Barge I:	143,2 m
LOA Barge I + tug:	157,6 m
Beam:	18,0 m
Depth:	12,0 m
Draught fully loaded:	9,0 m

Max draft:	11.1 m
Max LOA:	162,0 m
10 knot (max service)	

Two sizes available now (two tanks or one tank)

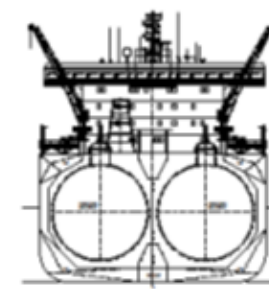
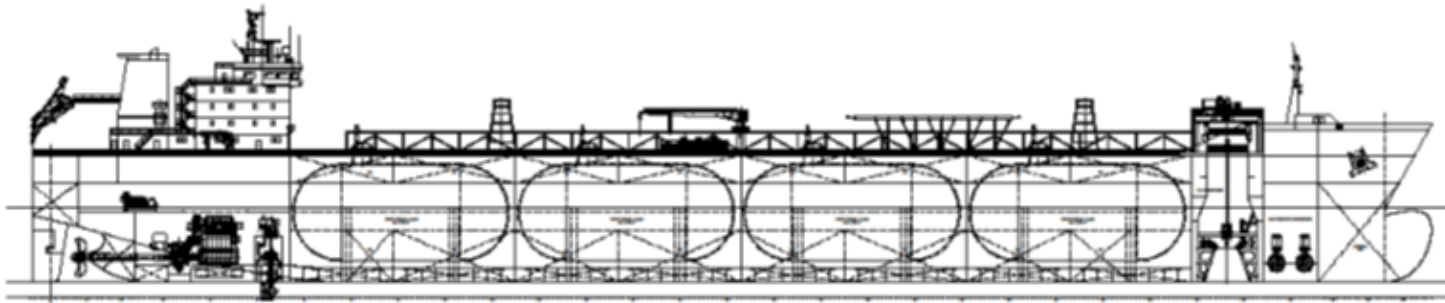
Design can be adapted to restrictions on dimensions, draft and tank capacity depending on service location

# CO2 Shuttle Carriers



APPROVAL IN PRINCIPLE

Transport and DP offloading



## **Principal dimensions:**

Length o.a: 238m  
Breadth (M): 38m  
Depth (M): 22m  
Design draft: 13m  
Cargo cap: 50k cbm

- New, state of the art CO<sub>2</sub> shuttle carrier design
- 50 000 cbm - low pressure tanks (8 x IMO C tanks)
- CO<sub>2</sub> stored and transported as liquid at 6.5 barg & -47°C
- STL buoy connection up to 5.5m H<sub>s</sub>
- Electric Power transmission to FIU during offloading (< 15 MW)
- Battery hybrid installation?
- Zero emission capable - LNG/Bio gas/NH<sub>3</sub> as fuel

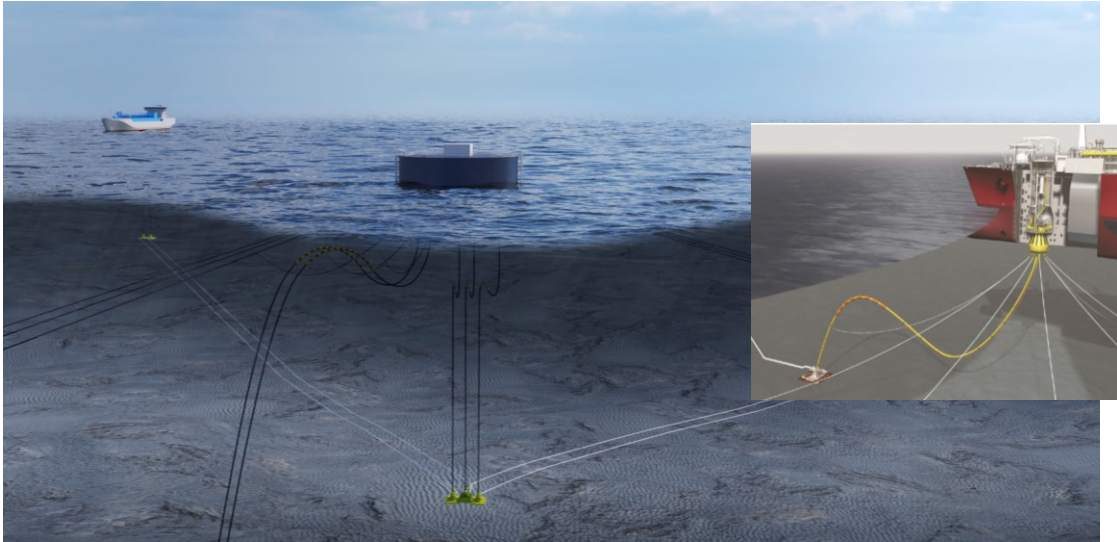
## Key Innovations

- Low pressure CO<sub>2</sub> tanks
- Dynamically positioned CO<sub>2</sub> carrier
- Equipment for offshore loading of CO<sub>2</sub>
- Power Source for injection unit

Work ongoing with 4 yards

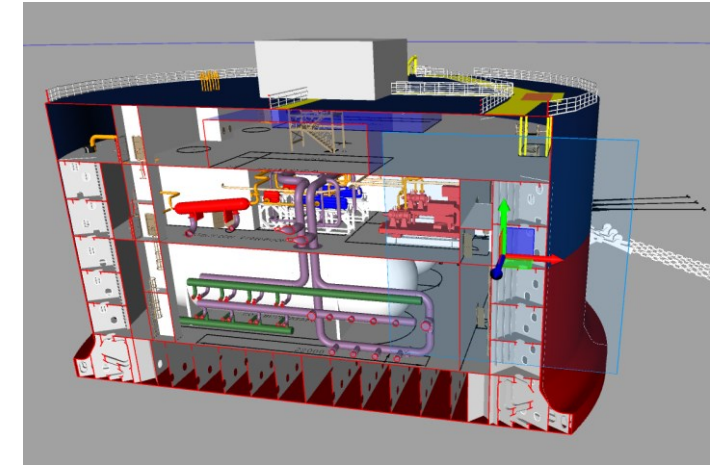


# Floating Injection Unit (FIU)



## Principal dimensions:

Hull Diameter	50m
Bilge Box diameter:	62m
Main Deck diameter	50m
Hull Depth:	22m
Design draft:	13m
Draft loaded	14m



- Allows continuous injection
- Heating and injection modules below deck
- Power from Shuttle carrier (+ battery back-up)
- Unmanned and operations from shore, communication via shuttle carrier
- CO2 heated and injected into reservoir in dense phase (>5°C & 65 -160 barg)

## Alternatives:

- Injection facilities on an existing offshore installation or on new fixed offshore structure
- Direct injection from shuttle carrier

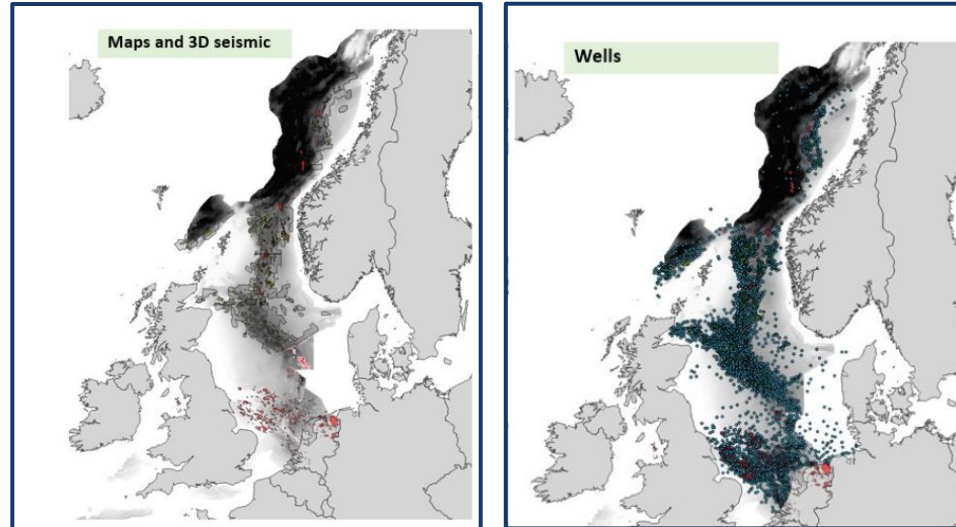


APPROVAL IN PRINCIPLE

## Key Innovations

- Power from CO2 Shuttle Carrier
- Normally Unmanned
- Equipment for offshore loading of CO2
- Zero emission capable

# Potential CO<sub>2</sub> injection and storage reservoirs



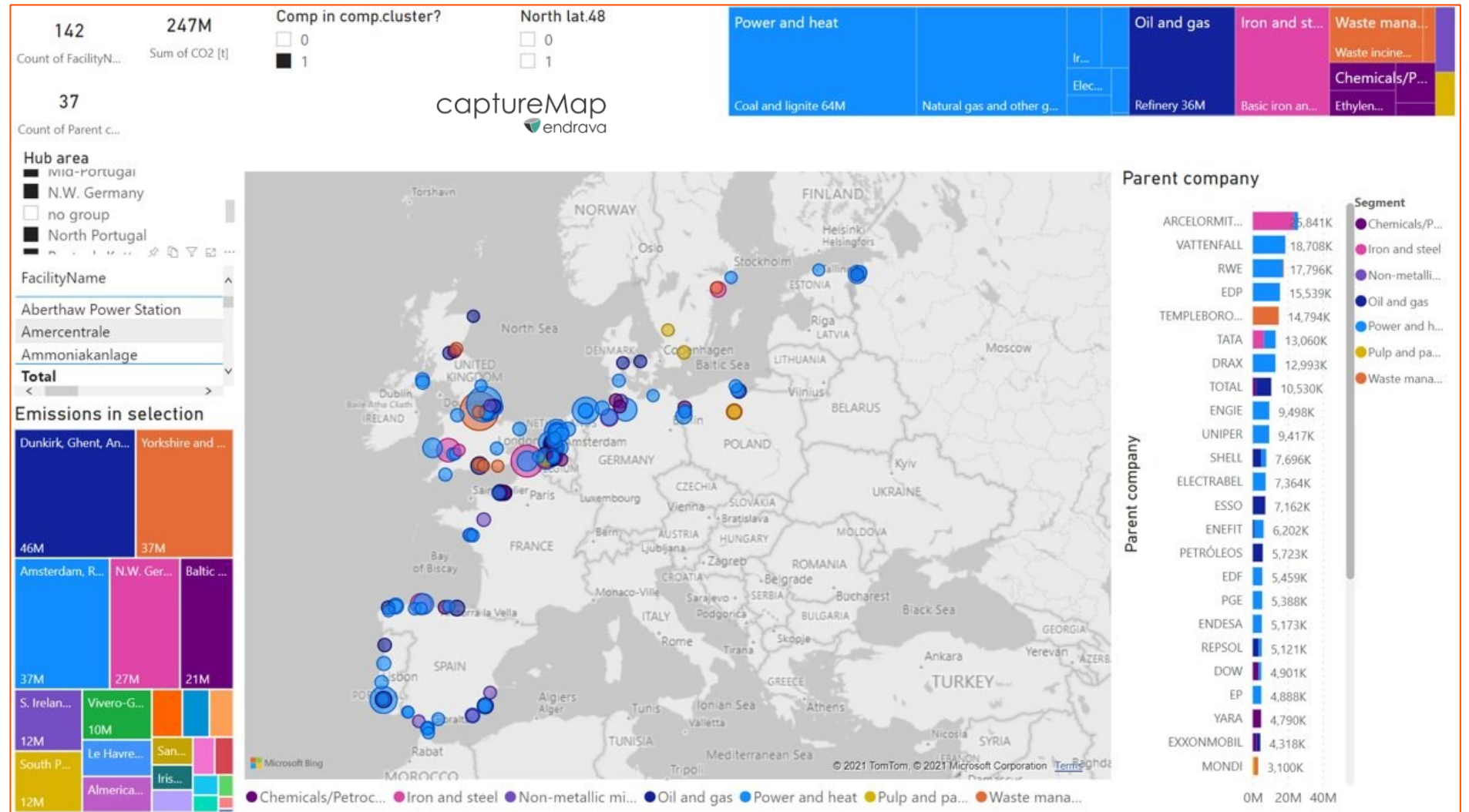
Data coverage (wells, 3D seismics and maps)

- Screening of potential reservoirs on the Norwegian Continental shelf (NCS) to identify;
  - ✓ Geologically stable areas with strong confining seals, adequate size, permeability, porosity and depth so that the pressure and the temperature in the reservoir are high enough to permanently maintain the injected CO<sub>2</sub> at supercritical condition
  - ✓ Saline reservoirs without HC
- A work program carried out in 2021/22 to identify suitable reservoirs and develop geological models
- Cooperate with recognized E&P company(ies) to be part of Stella Maris CCS and to be subsurface operator
- **A license application was submitted to MPE in July'22. Expected license award 1Q 2023**

# Building business cases

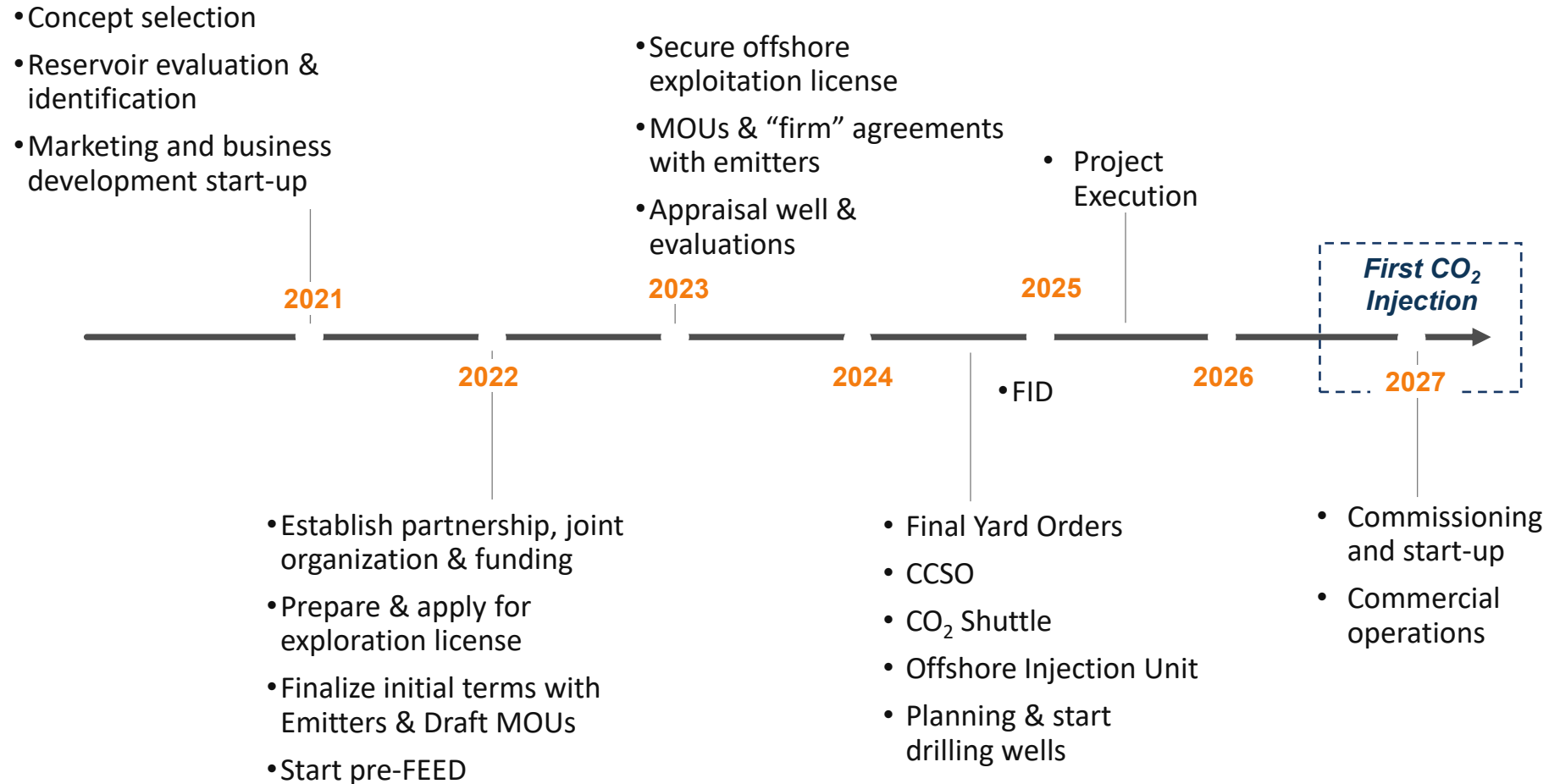
Marketing focus

- Identify hub areas
- Variances in magnitude and type of industry
- Focus on largest contributors in each cluster first, and company emitters



# Stella Maris CCS – one of the keys to achieve global climate targets

Status and way forward





# Stella Maris CCS

## Large Scale, Flexible, Scalable Maritime CO<sub>2</sub> Logistics Solution

During the next 12 months we will;

- finalize technical concept and secure subsurface storage license
- finalize joint development agreements and joint project team to deliver Stella Maris CCS
- continue marketing our solution to individual companies, industry clusters and national authorities
- become a one-shop-stop provider of a competitive and cost-efficient CO<sub>2</sub> solution from collection to storage

